

International Conference on Gears 2015

WITH EXHIBITION

ASSOCIATED ORGANISATIONS



American Gear Manufacturers



ARTEMA, France



British Gear Association



Mechanical Engineering



Chinese Mechanical **Engineering Society**



Drive Technology Research Association, Germany



Institution of Mechanical Engineers, United Kingdom



Mechanical Engineers



Koninklijk Instituut Van Ingenieurs. The Netherlands



Romanian Association of **Mechanical Transmissions**



Scientific Society of Mechanical Engineers, Hungary



The Institution of Engineers, India









DATE AND VENUE

October 5-7, 2015 Technische Universität München (TUM), Garching (near Munich), Germany



HIGHLIGHTS

- + Panel discussion on "Gears 4.0"
- + Exchange of knowledge in five simultaneous tracks with more than 130 speakers
- + Two social evening events for excellent networking with colleagues



October 5-6, 2015

>> International Conference on Gears



PRESIDENCY

Conference President:

Prof. (TUM emeritus of excellence)
Dr.-Ing. Bernd-Robert Höhn, Gear
Research Centre (FZG), Technische
Universität München (TUM), Garching,

Vice President:

Dr.-Ing. Bernhard Bouché, Technical Director, Getriebebau NORD GmbH & Co. KG, Bargteheide, Germany

Vice President:

Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

CONFERENCE BOARD

Dipl.-Ing. Didier Lexa, CTO GETRAG Corporate Group, GETRAG International GmbH, Untergruppenbach, Germany

Dr.-Ing. Arbogast M. Grunau, Vice President of the Managing Board, Research Association for Drive Technology (FVA), Frankfurt a.M., Germany; Senior Vice President, Corporate R&D Competence & Services, Schaeffler Technologies GmbH & Co. KG, Herzogenaurach, Germany

Dr.-Ing. Harald Naunheimer, Executive Vice President Research and Development ZF Group, ZF Friedrichshafen AG, Friedrichshafen. Germany

PROGRAMME COMMITTEE – NATIONAL MEMBERS

Prof. Dr.-Ing. Dr. h. c. Albert Albers, Full Professor and Head of IPEK – Institute of Product Engineering, Department of Mechanical Engineering, Karlsruhe Institute of Technology (KIT)

Dr.-Ing. Jörg Börner, Expert for Gearing Fundamentals and Software, Gear Development, ZF Friedrichshafen AG

Prof. Dr.-Ing. Christian Brecher,Full Professor, Chair of Machine Tools, Laboratory for Machine Tools and

Laboratory for Machine Tools and Production Engineering, Faculty for Mechanical Engineering, RWTH Aachen University

Dr.-Ing. Hartmut Faust, Senior Vice President R&D Transmission Systems, LuK GmbH & Co. KG, Bühl

Dr.-Ing. Hubert Gröhlich, Head of Development Dual Clutch Transmission, Volkswagen AG, Wolfsburg

Dipl.-Ing. Bernhard Hagemann, Deputy Managing Director, Research Association for Drive Technology (FVA), Frankfurt/Main

Dr.-Ing. Ralf Hess, Senior Key Expert, Drive Technology, Mechanical Drives, Siemens AG, Bocholt

Dr.-Ing. Jörg Hermes, Head of Development, Standard Gear Units, SEW-EURODRIVE GmbH & Co. KG, Bruchsal

Prof. Dr.-Ing. Georg Jacobs, Full Professor, Institute for Machine Elements and Machine Design, Faculty for Mechanical Engineering, RWTH Aachen University

Dr.-Ing. Uwe Keller, Director Transmission and Drivetrain Mercedes-Benz Cars, Daimler AG, Stuttgart

Martin Korff, Manager Gear Dev., Process & Tooling, GETRAG FORD Transmissions

Prof. Dr.-Ing. Erhard Leidich, Director, Institute of Design Engineering and Drive Technology, Department of Mechanical Engineering, Technical University of

Dr.-Ing. Burkhard Pinnekamp, Head of Division Central Gear Technology, Renk AG, Augsburg

Prof. Dr.-Ing. Gerhard Poll, Director, Institute for Machine Design and Tribology, Leibniz University Hannover

MONDAY, OCTOBER 5TH, 2015, **1ST CONFERENCE DAY**

08:30 Registration

09:30



Welcome and opening by the conference president

Prof. (TUM emeritus of excellence) Dr.-Ing. Bernd-Robert Höhn, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

PLENARY LECTURES

09:40



Keynote speech

Prof. Dr. Dr. h.c. mult. Wolfgang A. Herrmann, President, Technische Universität München (TUM), Germany

10:00



Keynote speech: I 4.0 changes gears

Dr.-Ing. E. h. Manfred Wittenstein, Chairman of the Supervisory Board, WITTENSTEIN AG, Igersheim, Germany

PANEL DISCUSSION: "GEARS 4.0"

10:20



MODERATION: **Ken Fouhy, B.Eng.,** Editor in Chief, VDI nachrichten, Düsseldorf, Germany

Managing Director & President,

NGC Gears, Nanjing, China

Dr.-Ing. Jianhui Gou,



M.M.E. Giuliano Spaggiari, Managing Director, Brevini Power Transmission S.p.A., Reggio Emilia, Italy

Vice President Manufacturing

GETRAG Operations, GETRAG,

Getriebe- und Zahnradfabrik,

Hermann Hagenmeyer GmbH

& Cie KG, Untergruppenbach,

Francois Barthel,

Germany



Dr.-Ing. E. h. Manfred Wittenstein, Chairman
of the Supervisory Board,
WITTENSTEIN AG, Igersheim,
Germany



Dr. Eng. Masahiko Mori, President, DMG MORI SEIKI CO., LTD., Nagoya City, Japan



Joe T. Franklin, Jr., President, AGMA, Alexandria, Virginia,



Dr. Eng. Makoto Fujishima, Senior Executive Officer, DMG MORI SEIKI CO., LTD., Nagoya City, Japan

11:40



Information and invitation to the FZG lab tours

11:45 Lunch break and visit to the exhibition and poster presentations

Conference will continue in parallel sessions, First Section 13:15–15:15

Lecture Room A

WIND

Dr.-Ing. Arbogast M. Grunau, Research Association for Drive Technology (FVA) and Schaeffler Technologies GmbH & Co. KG, Germany / Prof. Dr. Eng. Ichiro Moriwaki, KIT Liaison Center, Kyoto Institute of Technology, Japan

13:15

High ratio gearbox with very low bearing loads

- Performance optimisation for the vehicle transmission
- Influence of the optimised lubricant fluid technology
 Prof. Dr.-Ing. Peter Tenberge, Full Professor, Chair of Industrial and Automotive Drivetrains, Mechanical Engineering, Ruhr-University Bochum, Germany

Lecture Room B MOBILE APPLICATIONS

Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

Prof. (TUM emeritus of excellence) Dr.-Ing. Bernd-Robert Höhn, Technische Universität München, Germany / Prof. Dr. Changle Xiang, Beijing Institute of Technology and National Key Lab of Vehicle Transmission, China

A multiple-split load sharing model of star gearing system for 2-stage external gearing

- Calculated the load sharing coefficient based on transmission error
- Obtained the floating orbit and floating displacement of sun gear

Dr./PhD Mo Shuai, PhD Zhang Yidu, Professor, PhD Wi Qiong, Associate Professor, School of Mechanical Engineering & Automation, Beihang University, Beijing University of Aeronautics and Astronautics, Beijing, China

MICRO GEOMETRY

Dr.-Ing. Reiner Vonderschmidt, Georgii Kobold GmbH & Co. KG, Germany / **Prof. Dr. Eng. Jože Duhovnik,** University of Ljubljana, Slovenia

Lecture Room C

Consideration of technology dependent deviations in designing gear micro geometry

- Effective simulation of manufacturing deviations
- Use of topographies in detailed tooth contact analysis
 Dr.-Ing. Jörg Börner, Expert for Gearing Fundamentals and
 Software, Gear Development, ZF Friedrichshafen AG, Germany

13:45 A new concept for the assessment of structural integrity considering local plastification of cast parts in gearboxes

- Effect of material quality on static and fatigue strength
- Effect of local plastification on fatigue strength

Dipl.-Ing. Jean-André Meis, Development engineer, Siemens AG, Bocholt, M. Eng. Alexander Kamps, CAD engineer, Siemens AG, Voerde, Dipl.-Ing. (FH) Arno Klein-Hitpass, Head of R&D, Siemens AG, Aachen, Germany

Bearings for gearing - roller gearing technology

- Presenting our R&D progress in roller gearing a novel mechanism for gearing and transmissions where purely rolling balls (rollers) are employed to intermediate between the input and output wheels
- Discussing selected examples of application projects done so far ranging from miniature wrist watch to gigantic wind turbine gears, proposing further ideas for more potential applications

Dr. Pál Bogár, Director, sincroll drive technologies kft., Budapest, Hungary

Increased tooth bending strength and pitting load capacity of fine module gears

- Calculation of load capacity for fine module gears
 Higher power density in small gear applications
- **Dipl.-Ing.** Andreas Dobler, Research Associate, Prof. Dr.-Ing. Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Dr.-Ing. Maria Hergesell, Head of Technology, WITTENSTEIN bastian GmbH, Fellbach, Germany

14:15 From a safety factor driven concept to reliability rating of a multi-mega-watt wind (MMW) energy gearbox

- Reliability engineering: determination of reliability limiting failure mechanisms and oversized gearbox components
- Gearbox system reliability calculation: prediction of the gearbox system lifetime considering dominating failure mechanisms

Dr.-Ing. Falko Thoma, Team Manager, Verification and Validation, Dr.-Ing. Dirk Strasser, Design Department Manager, M.Sc. Philipp Schmaltz, Calculation Engineer, BOSCH Rexroth AG, Witten, Germany

Multiple drive for vertical roller mills – example for integrated drive systems

- Holistic view on a frequency inverter operated 16 MW electro-mechanical drive system
- Improvement of life cycle costs by gear unit design features and integrated load and condition monitoring

Dr.-Ing. Jörg Deckers, Senior Key Expert Engineering, Dietmar Uebbing, Senior Key Expert Engineering, Customer Service, Siemens AG, Voerde, Germany

Quality dependent lifetime prognosis of micro gears

- Modelling of the relationship of measured shape deviations and the lifetime of micro gears
- Prognosis of the gear lifetime based on the model
 M.Sc. Dipl.-Wi.-Ing. Benjamin Häfner, Research Assistant,
 Quality Assurance, Prof. Dr.-Ing. Gisela Lanza, Head, wbk
 Institute of Production Science, Karlsruhe Institute of Technology (KIT), Germany

14:45 Accurate assessment of efficiency for multi-megawatt (MMW) gearboxes for wind turbines

- Standardized approach for measuring efficiency of MMW gearboxes for wind turbines
- Simulation and calculation of efficiency for mmw gearboxes
 Dipl.-Ing. Sonja Goris, Innovation Manager, Technology &
 Advanced Engineering, ZF Wind Power Antwerpen NV, Kontich,
 Dipl.-Ing. Dirk-Olaf Leimann, Gear Technology, Manager Gear
 Technology & Advanced Engineering, ZF Wind Power Antwerpen
 NV, Lommel, Belgium

Micro-pitting failure analysis and lesson learned in helicopter planetary gears

- Failure analysis and expertise investigation executed on helicopter planetary reduction stage gears affected by micro-pitting
- Identification of the most relevant design parameters of the case study, detailing lesson learned and corrective actions
 Eng. Sergio Sartori, Gear Design Specialist, Research Unit
 Responsible, Eng. Giuseppe Gasparini, Head, Transmission
 Systems Design & Development, AgustaWestland S.P.A., Cascina
 Costa di Samarate (Varese), Italy, Prof. Dr.-Ing Karsten Stahl, Full
 Professor, Institute of Machine Elements, Director, Gear Research
 Centre (FZG), Technische Universität München (TUM), Garching,
 Germany

Impact of gear finishing operation on micro geometry

manufacturing processes

- Capabilities of micro geometry modifications in certain
- Simulation of failure influences on tooth micro geometry
 Dipl.-Ing. Simon Kimme, Research Associate, Adaptronics and
 Acoustics, Dipl.-Ing. Ruben Bauer, Research Associate, Cutting
 Technology, Prof. Dr.-Ing. Welf-Guntram Drossel, Director,
 Fraunhofer Institute for Machine Tools and Forming Technology
 IWU, Dresden, Germany

15:15 Coffee break and visit to the exhibition and poster presentations

Second section 16:00-18:00

Lecture Room B

HYPOID GEARS

Prof. Dr.-Ing. Erhard Leidich, Technical University of

Chemnitz, Germany / Eng. Amir Aboutaleb, American

Gear Manufacturers Association, USA

The high accuracy prediction method of hypoid gear mesh-

Optimization of hypoid gear design for high efficiency

Optimization of hypoid gear design for high efficiency

Dipl.-Ing. Kazuhiro Takaki, Gear engineer, Dipl.-Ing. Masaki Sugimoto, Expert Leader, Dipl.-Ing. Atsushi Hayata, Manager,

Powertrain Technology and Prototype Development Department,

drives

drives

Lecture Room A

PLANETARY GEARS

Dr.-Ing. Ralf Georg Wittor, Eickhoff Antriebstechnik GmbH, Germany / Dipl.-Ing. Dirk-Olaf Leimann, ZF Wind Power Antwerpen NV, Belgium

16:00 Low-loss gears for high efficiency precision planetary gearboxes: influence of the gear design on the meshing and the churning power losses

- Substantial efficiency increment by topological modification of the teeth shape
- Experimental validation of the analytical/numerical approach (CFD) in order to map the thermal and efficiency behavior of the gearbox under several operating conditions

Dr.-Ing. Franco Concli, R&D Senior Engineer, Bonfiglioli Mechatronic Research S.P.A., Rovereto, italy

On optimum tooth profile modifications to minimize 16:30 dynamic mesh forces in planetary gears

- · Presentation of numerous numerical simulations illustrating the significant role of tooth profile modifications on dynamic tooth loads
- · Profile modification performances are illustrated at various speeds and loads

Mechanical Engineer Matthieu Chapron, PhD student, Laboratory Engineer, Ing. Samuel Becquerelle, Head of the R&T department, Hispano-Suiza SA, Colombes, Dr. Ing. Philippe Velex, Full Professor, LaMCoS, INSA – Institute National des Sciences Appliquées de Lyon, Villeurbanne Cédex, France

Finite element method based analysis of planetary gear

systems considering backlash and manufacturing errors

· Influence of the backlash and manufacturing errors on the

Prof. Dr. Eng. Athanassios Mihailidis, Head of the Laboratory

Emmanouil Bouras, Research Associate, Dipl. Eng. Emmanouil

Athanasopoulos, PhD candidate, Mechanical Engineering,

performance of planetary gear systems

Aristotle University of Thessaloniki, Greece

of Machine Elements and Machine Design, Dipl. Eng.

planetary gear systems

Implementation of finite element method in the analysis of

Efficiency and load capacity of conjugate-curve gears Meshing theory of conjugate-curve gears

• Experimental investigation of conjugate-curve gears

Nissan Motor CO., Ltd., Kanagawa, Japan

Prof. Bingkui Chen, Director, B.Eng. Yane Gao, The State Key Laboratory of Mechanical Transmissions, Chongqing University, Chongqing, China

Lecture Room C

ASYMMETRIC GEARS

Prof. Dr.-Ing. Bernd Sauer, Full Professor, Vice Dean and Head of MEGT -Institute of Machine Elements, Gears, and Transmissions, Department of Mechanical and Process Engineering, University of

Prof. Dr.-Ing. Berthold Schlecht, Full

Technical University of Dresden

Professor, Institute of Machine Elements, Faculty of Mechanical Engineering,

Dipl.-Ing. Michael Schöffmann, Head

of Transmission Development, Audi AG,

Prof. Dr. Alfred J. H. Schoo, Professor,

Mechanical Engineering, Westfälische

Recklinghausen, University of Applied

Hochschule Gelsenkirchen Bocholt

Prof. Dr.-Ing. Peter Tenberge, Full

Automotive Drivetrains, Mechanical Engineering, Ruhr-University Bochum,

Dr.-Ing. Joachim Thomas, Managing

Dr.-Ing. Ralf Georg Wittor, Managing

PROGRAMME COMMITTEE -

INTERNATIONAL MEMBERS

Eng. Amir Aboutaleb, Vice President,

Manufacturers Association, Alexandria,

Ir. J.J. Bos, Manager engineering and

Director of Damen Schelde Gears,

Prof. Dr. Eng. Jože Duhovnik, Full Professor, Head of LECAD Group

Engineering, University of Ljubljana,

Transport systems, Faculty for Mechanical

Prof. Dr. Geng Liu, Full Professor, Deputy

Dean, School of Mechanical Engineering,

Director, Shaanxi Engineering Laboratory

Northwestern Polytechnical University,

for Transmissions and Controls, Xi'an,

Director, Institute of Mechanics, Izhevsk State Technical University, Russia

Prof. Dr. Sc. Veniamin Goldfarb.

Prof. Ing. Carlo Gorla, Associate

Professor, Department of Mechanical

Engineering, Politecnico di Milano, Italy

Prof. Dr. Eng. Haruo Houjoh, Professor,

Precision Machine Devices Division, Tokyo Institute of Technology, Yokohama, Japan Prof. Dr. Ahmet Kahraman, Howard

Precision and Intelligence Laboratory,

D. Winbigler Professor and Director,

Gear and Power Transmission Research

Laboratory, Department of Mechanical and Aerospace Engineering, The Ohio State University, Columbus, USA Dipl.-Ing. Dirk-Olaf Leimann, Gear Technology, Manager Gear Technology & Advanced Engineering, ZF Wind Power Antwerpen NV, Lommel, Belgium Prof. Dr.-Ing. Athanassios Mihailidis,

Laboratory, Chair for Design and

Vlissingen, The Netherlands

Slovenia

Technical Division, American Gear

Director, Eickhoff Antriebstechnik GmbH,

Director, ZG Hypoid GmbH, Eching

Dr.-Ing. Reiner Vonderschmidt, Managing Director, Georgii Kobold GmbH

Professor, Chair of Industrial and

Sciences, Bocholt

& Co. KG, Horb

Bochum

Kaiserslautern

Prof. Dr.-Ing. Bernd Sauer, University of Kaiserslautern, Germany / Prof. Dr. Eng. Haruo **Houjoh**, Tokyo Institute of Technology, Japan

Analysis and optimization of asymmetric epicyclic gears

- Asymmetric tooth gears allows the improvement of amplify power transmission density, increasing load capacity, and reduce size and weight
- Presentation a sample of application of asymmetric epicyclic

Dr./Ph.D. Alexander Kapelevich, President, AKGears, LLC, Shoreview, Minnesota, USA

Theoretical and experimental dynamic gears researches with advanced asymmetrical profile on having in gears of runout and profile deviation

- Essence of direct dynamic synthesis of gear teeth with asymmetrical tooth profile and its difference from other known methods of designing
- Results of measurement of vibrations of gearbox with asymmetrical teeth

Prof. Dr. Sc. Vladislav Dorofeev, Head of scientific researches, Dipl.-Ing. Viktor Golovanov, Chief, Department of Air Gears, Central Institute of Aviation Motors (CIAM), Dr.-Ing. Dimitry Dorofeev, Assistant Professor, MATI – Russian State Technological University, Moscow, Russia

Measurements and calculation of tooth root stresses

Dr.-Ing. Mara Ewering, Engineer R&D, Ph.D. Peter Michalke,

M.Sc., Siemens AG, Bocholt, Germany

Calculation of load carrying capacity for asymmetric gears

test engineer, Dipl.-Ing. Michael Flinks, former student assistant,

Asymmetric gears: design, test and certification from a practical point of view

- Influence of gear geometry, heat treatment and operating

Dipl.-Ing. Ivan Boiadjiev, Research Assistant, Institute of

A method to optimize the running behavior of planetary

Developing a method to optimize the running behavior

Gear Testing, Prof. Dr.-Ing. Christan Brecher, Full Professor, Head

of Chair of Machine Tools, Dipl. Wirt.-Ing. Christoph Löpenhaus,

Laboratory for Machine Tools and Production Engineering (WZL),

Chief Engineer Gear Department, Chair of Machine Tools,

Dipl.-Ing. Peter Knecht, Work group leader, Research Group

gear stages based on a dynamic approach and the

Analyzing the running behavior of bevel gears

FE-based tooth contact analysis

RWTH Aachen University, Germany

Geometry, strain and deformation of asymmetric spur

- Comprehensive handling of an additional degree of freedom in spur gear calculation
- Enhanced load capacity by geometrically reduced stress

Dr.-Ing. Andreas Langheinrich, Development Drive Technology - Gearings in Plastic, Horst Scholz GmbH & Co. KG, Kronach/ Gundelsdorf, Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

New method for calculation of the load carrying capacity of bevel and hypoid gears regarding tooth flank fracture

- Load method for calculation of the load carrying capacity of bevel and hypoid gears regarding tooth flank fracture

Machine Elements, Dr.-Ing. Johann-Paul Stemplinger, Head of Department EHL, Efficiency Worm and Bevel Gears, Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

drives with high peripheral speeds · Load capacity calculation of thoothing for thin walled realized planetary gear rims

Calculation of the flexible and deformable circular ring with

Calculation approach for load capacity calculation of the

tooth root of thin walled planetary wheels for planetary

alternating load and high centrifugal force Dr.-Ing. Frank Baumann, Engineer for development and design, Gear Design, Business Unit power, oil and gas, Voith Turbo GmbH & Co. KG, Crailsheim, Dipl.-Ing. Johannes Woller, scientific assistant, Institute for solid state mechanics, Chair of Dynamics and Mechanism, Faculty of Mechanical Science and Engineering, Technical University of Dresden, Germany

Evening Reception at the "Hacker-Pschorr Bräuhaus" Munich At the end of the first conference day we cordially invite you to our evening reception at the Hacker-Pschorr, a traditional Bavarian brewery with deep roots in Munich.

Enhance your personal network and use the relaxed and informal atmosphere for deeper-going discussions with other participants and speakers.

The name Hacker-Pschorr stands for a Munich brew tradition crafted over centuries, and acclaimed far beyond the borders of Bavaria throughout the entire world.

Johannes Hintersberger, Member of the Bavarian State Parliament, State Secretary in the Bavarian State Ministry of Finance, Regional Development and Regional Identity, Augsburg, Germany

18:30

17:00

17:30



TUESDAY, OCTOBER 6TH, 2015, **2ND CONFERENCE DAY**

First Section 08:30-10:00

Lecture Room A

PLANETARY GEARS

Prof. Dr.-Ing. Peter Tenberge, Ruhr-University Bochum, Germany / Prof. Dr. Eng. Adam Döbröczöni, University of Miskolc, Hungary

08:30 Analytical framework of planetary gearbox monitoring based on the machine current signature analysis

- · Electro-mechanical coupling dynamics of the permanent magnetic synchronous motor (PMSM) based drive system
- Prediction of the load torque oscillation frequency and the time-varying mesh stiffness frequency

Dr. Kai Chen, Prof. Jibin Hu, department dean, Prof. Zengxiong Peng, prelector, School of Mechanical Engineering, Beijing Institute of Technology, China

Lecture Room B **GEAR DESIGN**

Prof. Dr.-Ing. Michael Weigand, Vienna University of Technology, Austria / Dr.-Ing. Jörg Hermes, SEW-EURODRIVE GmbH & Co. KG, Germany

Statistical methods in gear design

- Geometrical generation and technical evaluation of gear design candidates
- Data presentation in order to assist the decision for final

Dipl.-Ing. Stephan Hellenbroich, Engineer gear development, Gear Design, Process & Tools, Getrag Ford Transmissions GmbH,

Lecture Room C SPUR GEARS

Dr.-Ing. Burkhard Pinnekamp, Renk AG, Germany / Prof. Dr. D. Houser, Ohio State University, USA

Static and dynamic analysis of double-slope profile relief on high-contact-ratio spur gears

- Gear dynamics and noise: analysis of the influence of particular tooth shape modifications on dynamic tooth loading
- Optimization of tooth shape modification with regard to transmission error and dynamic factor

Prof. Dr.-Ing. Philippe Velex, Full Professor, Dr.-Ing. Jérôme Bruyère, Associate Professor, LaMCoS, INSA - Institute National des Sciences Appliquées de Lyon, Villeurbanne Cédex, France

Full Professor, Head of the Laboratory of Machine Elements and Machine Design, Mechanical Engineering, Aristotle University of Thessaloniki, Greece Prof. Dr.-Ing. Vojislav Miltenovic, Full

Professor, Machines Development and Construction Centre, Faculty of Mechanical Engineering, University of Niš, Republic of Serbia

Prof. Dr. Eng. Ichiro Moriwaki, Professor of Mechanical and System Engineering, Director of KIT Liaison Center, Kyoto Institute of Technology, Kyoto, Japan

Dr. Michel Octrue, Senior Gear Consultant, Mechatronics, Power Transmissions and Sensors (MEC), CETIM (Technical Center for Mechanical Engineering Industries), Senlis, France

Prof. Dr.-Ing. José I. Pedrero, Full Professor, Department of Mechanics, Faculty of Engineering Universidad Nacional de Educación a Distancia(UNED), Madrid, Spain

Prof. Dr. Datong Qin, Full Professor, Vice Dean of Graduate School, Deputy Director of Academic Committee of State Key Lab on Mechanical Transmission, Director of Power Transmission Institute, Faculty of Engineering, Chongqing University, China

Prof. Ray Snidle, Professor of Mechanical and Engineering, School of Engineering, Cardiff University, United Kingdom

Prof. Dr. Ing. Philippe Velex, Full Professor, LaMCoS, INSA – Institut National des Sciences Appliquées de Lyon, Villeurbanne Cédex, France

Prof. Dr.-Ing. Michael Weigand, Full Professor, Machine Design and Rehabilitation Engineering, Institute for Engineering Design and Logistics Engineering, Vienna University of Technology, Austria

Prof. Dr. Changle Xiang, Professor, Dean, School of Mechanical Engineering, Beijing Institute of Technology, Director, National Key Lab of Vehicle Transmission,

10:00

11:45

12:15

12:45

capacity loss

Voerde, Germany

Germany

for noise reduction

walled planetary gear rings

BOARD OF GEAR EXCELLENCE

Prof. Dr.-Ing. Kiril Arnaudov, Emeritus Professor, Institute of Mechanics, Bulgarian Academy of Sciences, Sofia, Bulgaria

Prof. Dr. Eng. Adam Döbröczöni, Professor, Institute of Machine and Product Design, University of Miskolc,

Prof. Dr.-Ing. Peter W. Gold, Emeritus Professor, formerly IME, RWTH Aachen University, Germany

Prof. Dr.-Ing. Manfred Hirt, Past President, Research Association for Drive Technology (FVA), Frankfurt/Main; former board of Renk AG, Augsburg, Germany

Prof. Dr. D. Houser, Emeritus Professor, Department of Mechanical-Engineering, Ohio State University, Columbus, USA

Prof. Dr.-Ing. Aizoh Kubo, General Manager, Research Institute for Applied Sciences, Kyoto, Japan

Prof. Dr.-Ing. habil. Heinz Linke, Emeritus Professor, Technical University of Dresden, Germany

Dr.-Ing. Toni Weiss, Gear Consultant, ret. from Renk AG Augsburg, now GanaCon Gear analysis and Consulting, Inning, Germany

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P-1

POSTER PRESENTATIONS

Sustainable laser based surfacecleaning and preparation for

production **B.Sc. Tobias Weichert, Technology** Consulting, Lean Lasersysteme GmbH,

Herzogenrath, Germany

A brief overview on the evolution of the scientific theory of gearing: A preliminary discussion Prof. Dr. Eng. Sci, Ph.D., Stephen P. Radzevich, Principal R&D Gear

Transmission Engineer, Apex Tool Group, LLC, Lexington, USA

Electromechanical dynamic analysis for the motor-gear-drum system of the unmanned long-wall shearer Changzhao Liu. State Kev Laboratory of Mechanical Transmission, Chongqing University, China

09:00 Investigation of motion of planet gear considering its instantaneous rotation center under three axes driving planetary gear set

- Theory of three-axis driving planetary gear set based on driving test
- Power transmission mechanism of planet gear in the

Masao Nakagawa (BA), Graduate student, Doshisha university Graduate school of science and engineering, Kyoto, Japan

09:30 A computerized approach for load analysis of planetary gear drives with epitrochoid-pin tooth-pairs

- · An efficient computerized approach for load analysis of multiple tooth contact
- Contact characteristics of cycloidal planetary drives Dr.-Ing. Shyi-Jeng Tsai, Assistant Professor, Wei-Jhen Huang, Jin-Hao Huang, Graduate Students, Department of Mechanical Engineering, National Central University, Jhong-Li, Taiwan

Coffee break and visit to the exhibition and poster presentations

About the necessity of flexible gears

and the geometry of the gear pair

Novikov gearing

Simulation of flexible gears in (multi-body simulation) MBS

High-conformal gearing: a new look at the concept of

An increase of power density by means of (a) synthesizing

flanks of the gear and the pinion, and (b) the kinematics

Gearbox size reduction causes by means of synthesizing a

Prof. Dr. Eng. Sci, Ph.D., Stephen P. Radzevich, Principal R&D Gear Transmission Engineer, Apex Tool Group, LLC, Lexington, USA

the optimal contact geometry between the interacting tooth

Accurate and efficient merge of FEM and MBS

gear pair with the favorable design parameters

Dr.-Ing. Carsten Schulz, Product Manager, SIMPACK GmbH, M.Sc. Steve Mulski, SIMPACK Wind, SIMPACK AG, Gilching, Germany

Critical bending stress calculation of high contact ratio internal spur gears

• Bending strength of high contact ratio, internal spur gears Load sharing and critical load conditions

Prof. Dr. Eng. José I. Pedrero, Full Professor, Assist. Prof. Dr. Eng. Miguel Pleguezuelos, Assist. Prof. Dr. Eng. Miryam B. Sánchez, Department of Mechanics, Faculty of Engineering Universidad Nacional de Educación a Distancia (UNED), Madrid,

The new process for sharing an industrial gearbox calculation tool between the technical and sales departments

- Web application for product selection and calculation according to standards
- Fast and reliable software for product certification Dr.-Eng. Matteo Zucchini, R&D, Bonfiglioli Riduttori S.p.A., Bologna, Dr.-Eng. Massimiliano Turci, Studio Tecnico Turci, Cesena, Italy

Second Section 10:45-12:45

Lecture Room B

LOAD CAPACITY

Dr.-Ing. Ralf Hess, Siemens AG, Germany /

Prof. Ing. Carlo Gorla, Politecnico di Milano, Italy

Standardized wear and temperature prediction for worm

Improve standardized wear prediction method for worm

Wear and temperature behavior of worm gears under non

Dr.-Ing. Björn Sievers, Gear-Development Engineer, Dr.-Ing.

Jörg Hermes, Head of Development, Standard Gear Units, SEW-

EURODRIVE GmbH & Co. KG, Bruchsal, Dr.-Ing. Marius Berger,

Project Manager R&D, Ed. Fitscher GmbH & Co. KG, Oberhausen,

gears under non-steady operating conditions

gears

Germany

Lecture Room A

NOISE

Dr.-Ing. Hartmut Faust, LuK GmbH & Co. KG, Germany / Prof. Dr.-Ing. Vojislav Miltenovic, University of Niš, Republic of Serbia

Effect of shot peening exposure time on the elemental accuracy deviation, noise and vibrational behavior of shaved spur and helical gears according to ALMEN saturation curve

- Influence of shot peening exposure time on noise behaviour and elemental accuracy
- · Performance optimised exposure time of shot peening for helical gear in terms of gear's noise and accuracy

Technical Expert Hossein Mohassel, Manufacturer of Gearbox and Steering System, Gearbox Research Center, P.h.D., Hasan Vafadar, Managing Director, Charkheshgar Co. (under the license of ZF Germany), Ph.D. Farid Vakili-Tahami, Department of Mechanical Engineering, University of Tabriz, Tabriz, Iran

Gear tooth profile for achieving both high load capacity 11:15 and low noise performance

- Durability improvement for the transmission gears
- · Downsize and reduce the weight

Ryohei Saito, Assistant Manager, Hardware System Development Department, JATCO Ltd., Kanagawa, Dr.-Ing. Yoshitomo Suzuki, Senior Expert, Production Division, JATCO Ltd., Shizuoka, Japan

Topographical tooth modifications in real running and

· Using profile angle variation along tooth wide is an option

Noise reduction without load-capacity loss is possible by

Components, Winergy – Engineering Technology, Siemens AG,

M.Sc. Lukas Quinkert, Scientific Assistant, Prof. Dr.-Ing. Peter

Drivetrains, Mechanical Engineering, Ruhr-University Bochum,

Lunch break and visit to the exhibition and poster presentations

Tenberge, Full Professor, Chair of Industrial and Automotive

for reduction of the noise excitation without load-

using the same contact pressure level Dr.-Ing. Johannes W. Vriesen, Senior Key Expert Gear

Total rating life of deformed bearings

Rapid simulation using transfer matrices

A dynamic load distribution model for parallel-axis gear

- Spur and helical gear dynamic load distribution
- Dynamic contact and root stress

steady operating conditions

Dr. David Talbot, Research Scientist, Prof. Dr. Ahmet Kahraman, Howard D. Winbigler Professor and Director, Gear and Power Transmission Research Laboratory, Department of Mechanical and Aerospace Engineering, The Ohio State University, Columbus, USA

Revolving kinematics of profile modified gears: impact

- on load carrying capacity and transmission error Changing sliding directions
- Exact determination of load cycles

Dr.-Ing. Khashayar Nazifi, Head of R&D, ZAT R&D, ZOLLERN GmbH & Co KG, Herbertingen, Germany

Lecture Room C **MEASUREMENT**

Dr.-Ing. Joachim Thomas, ZG Hypoid GmbH, Germany / Prof. Dr. Geng Liu, Northwestern Polytechnical University and Shaanxi Engineering

Laboratory for Transmissions and Controls, China

Reliable measurements of the diametrical dimension over balls

- · Introduction of a novel measurement standard as well as a new measurement process for any measurements in double-flank contact
- A typical application in the field of gear inspection is the diametrical dimension over balls

Dipl.-Ing. (FH) Achim Wedmann, Technical assessor for the German Accreditation Body (DAkkS) of gear and thread measurement, calibration of gear and thread standards, Dr.-Ing. Karin Kniel, Head of department "Coordinate Metrology", Dr. rer. nat. Martin Stein, Head of working group "Gear and Thread", Physikalisch – Technische Bundesanstalt, Braunschweig, Germany

Technology for detecting nicked gears for a mass production final tester

- Detecting gear nicks simultaneously with the measurement of gear noise in the final tester process for transmissions
- Gear nick detection for multiple gears on the same shaft in a transmission

Dipl.-Ing. Kouji Matsuo, Parts Process Engineering Department, Machining Process Engineering Section No.2, Dr.-Ing. Yoshitomo Suzuki, Production Division, JATCO Ltd., Shizuoka, Japan

Recent advances in optical gear measurements - A new approach for fast measurements of large gears

- · Geometric gear measurements using an optical 1-d sensor
- Geometry and roughness measurements of large gears

Dr.-Ing. Felix Balzer, Software Development Engineer, Dr. rer. nat. Markus Schäfer, Development Engineer, Hexagon Metrology GmbH, Wetzlar, Dipl.-Ing. Jan F. Westerkamp, Research scientist, Project manager EVeQT, Institute for Metrology, Automation and Quality Science, University of Bremen, Germany

Rapid simulation of bearing loads and stresses in thin-Calculation of fatigue strength of transmission shafts with multiple notches according to the nominal stress concept by integrating FE-analysis results

- Integrating FEA results in the nominal stress based strength calculation
- New method for the determination of stress concentration factors at multiaxial stress states

Dipl.-Ing. Jörg Wendler, Research Associate, Prof. Dr.-Ing. Berthold Schlecht, Full Professor, Institute of Machine Elements, Faculty of Mechanical Engineering, Technical University of Dresden, Germany

Fast and versatile measurement of residual stress and hardness of gear and shaft materials - material defect, mal-hardening and change of residual stress by usage

- Measurement of residual stress
- Quality check of steel for gears

Prof. Dr.-Ing. Aizoh Kubo, General Manager, Research Institute for Applied Sciences, Kyoto, Prof. Dr.-Ing. Toshihiko Sasaki, Department of Mechanical Engineering, Ordinarius of Kanazawa University, Japan

Third Section 14:15-15:45

Lecture Room A

NOISE

Prof. Dr.-Ing Karsten Stahl, Technische Universität München, Germany / Prof. Dr. Ing. Philippe Velex, INSA – Institute National des Sciences Appliquées de Lyon, France

14:15 Magnetic gearboxes: comparing running noise and efficiency to gear transmissions

- · Magnetic gearboxes transmit power without physical The contact-free power transmission leads to a significantly
- lower running noise and significantly higher efficiencies Dipl.-Psych. B.Sc. (Elektro.-Ing.) Andreas Vonderschmidt, Managing Director, Dr.-Ing. Reiner Vonderschmidt, President, magnetica GmbH & Co. KG, Horb, Germany

Lecture Room B LOAD CAPACITY

Prof. (TUM emeritus of excellence) Dr.-Ing. Bernd-Robert Höhn, Technische Universität München, Germany / Ir. J.J. Bos, Damen Schelde Gears, The Netherlands

A load distribution model of major-diameter-fit splines

- Major and minor diameter fit spline load distribution
- Spline contact pressure

Dr. David Talbot, Research Scientist, Prof. Dr. Ahmet Kahraman, Howard D. Winbigler Professor and Director, Dr. Jiazheng Hong, Graduate Research Assistant, Gear and Power Transmission Research Laboratory, Department of Mechanical and Aerospace Engineering, The Ohio State University, Columbus, USA

Lecture Room C

SIMULATION

Dr.-Ing. Jörg Börner, ZF Friedrichshafen AG, Germany / Prof. Dr.-Ing. José I. Pedrero, Universidad Nacional de Educación a Distancia (UNED), Spain

Influence of profile modification on dynamic load of spur gear based on lateral-torsional-rocking coupled nonlinear dynamic model

- Nonlinear dynamic model when considering coupling effects among different freedoms
- Profile modification and optimization by introducing dynamic response

Prof. Hui Liu, Professor, Prof. Dr. Changle Xiang, Professor, Dean, School of Mechanical Engineering, Beijing Institute of Technology, Director, National Key Lab of Vehicle Transmission, Beijing, China, Dr. Cheng Wang, Engineer, China North Vehicle Research Institute, Beijing, China

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14:45 Gear innovation: Game changer in thruster reliability

- · Improved understanding of thruster utilisation through the means of CFD and FEM calculations, iso and AGMA based failure classification and latest FVA calculation methods
- · Implementation of super finishing and adjusted macro and micro geometry to give optimum thruster reliability

Dipl.-Ing. Andre Böhme, Development Engineer, Mechanical Design, R&T Department Propulsion – Ulsteinvik, Rolls-Royce Marine AS, Ålesund, Norway

A novel cost-effective permanent magnet gear with soft magnetic composite modulator and Halbach magnetized

- · Torque density optimization of permanent magnet gear
- Influence of modulator dimensions on cogging torque PhD Stig Högberg, PhD Student, Nenad Mijatovic, Post Doc, Department of Electrical Engineering, Technical University of Denmark, Lyngby, Dr. Flemming Buus Bendixen, Magnet Specialist, Sintex a/s, Hobro, Denmark

Coffee break and visit to the exhibition and poster presentations

Load adjusted design of the bevel gear stage of azimuthing thrusters

Complex stress analysis of gearings Tooth interior fatigue in gearings

Dipl.-Ing. Christian Bauer, Scientific Associate, Prof. Dr.-Ing. Berthold Schlecht, Full Professor, Dr.-Ing. Thomas Rosenlöcher, scientific associate, Institute of Machine Elements, Faculty of Mechanical Engineering, Technical University of Dresden, Germany

Efficient calculation of load distribution and design of tooth flank modifications in planetary gear systems

- Static load and deformation analysis in a fully coupled mechanical model of a gear box structure with LAPLASn
- Design of tooth flank modification considering manufacturing errors and eccentricities

Dipl.-Ing. Benedikt Neubauer, Research Associate, Dr.-Ing. Michael Otto, Head of Department Calculation and Verification of Transmission, Systems, Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching,

Non-linear dynamic analysis of geared systems with FEM simulation

- Results of dynamic modeling of gears meshing by finite element method with transient analysis
- · Analysis of resonance vibrations of gears with the loss of teeth contact

Eng. Dmitry Kalinin, Head of group, Strength of aviation drives, Prof. Jury Temis, head of department, Central Institute of Aviation Motors, Moscow, Russia

Design, simulation and modal dynamics of gears and transmissions

- Innovative models for gear trains with improved parameters and technical indicators
- Influence of natural frequencies, natural modes and vibration amplitude upon different types of gears

Prof. PhD Antoaneta Dobreva, Lecturer, Department of Machine science, Machine elements and Engineering Graphics, Assoc. Prof. PhD Vasko Dobrev, Vice Dean, PhD Svetlin Stoyanov, Chief assistant, Faculty of Transport, University of Ruse, Bulgaria

Fourth Section 16:30-18:30

Lecture Room A

LUBRICATION

Prof. Dr.-Ing. Gerhard Poll, Leibniz University Hannover, Germany / Prof. Ray Snidle, Cardiff University, United Kingdom

Monitoring of lubricants in gears to detect mixture and 16:30 to avoid critical consequences

Analysis to monitor lubricants

wear films in planetary gears

Aachen University, Germany

• Improved wear resistance of planetary gears

15:45

17:00

17:30

18:30

· Changes and consequences according to mixture in lubricants

Influence of run-in procedures on the formation of anti-

Dipl.-Ing. Francisco Gutiérrez Guzmán, Research Scientist,

Dipl.-Ing. Andreas Stratmann, team leader, Prof. Dr.-Ing. Georg

Jacobs, Full Professor, IME - Institute for Machine Elements and

Machine Design, Faculty for Mechanical Engineering, RWTH

Operating conditions for targeted anti-wear-layer formation

Dipl.-Ing. (FH) Stefan Mitterer, Head of Technical Service, OELCHECK GmbH, Brannenburg, Germany

Lecture Room B TOOTH GEOMETRY

Prof. Dr.-Ing. Berthold Schlecht, Technical University of Dresden, Germany / Prof. Dr. Datong Qin, Chongqing University, China

Tooth root geometry optimization using FE-based tooth contact analysis

- Reduction of tooth root bending stress for cylindrical gear sets using 2-dimensional parametrization approaches
- Model generation and evaluation by FE-based tooth contact M.Sc. Jonas Pollaschek, Scientific Employee in Gear Calculation and Manufacturing Simulation, Prof. Dr.-Ing. Christian Brecher, Full Professor, Chair of Machine Tools, Dipl.-Wirt.-Ing. Christoph Löpenhaus, Chief Engineer of the Gear Department, Laboratory for Machine Tools and Production Engineering (WZL), RWTH Aachen University, Germany

Implementation of a new coupling model for fast and accurate simulation of gear pairs using stiffness characteristic arrays

- Multibody simulation of gear pairs
- Load-dependent stiffness distribution

M.Sc. Faysal Andary, Research Engineer, Dipl.-Ing. Matthias Wegerhoff, Chief Engineer, IME - Institute for Machine Elements and Machine Design, Dipl.-Ing. Daniel Piel, Research Engineer, Laboratory for Machine Tools and Production Engineering (WZL), RWTH Aachen University, Germany

Influences on failure modes and load carrying capacity

- of grease lubricated gears Influences of grease components and NLGI (National Lubricating Grease Institute) grade on gear failure mode
- Lubrication supply mechanisms of gears with grease

Dipl.-Ing. Hansjörg Schultheiss, Research Associate, Dr.-Ing. Thomas Tobie, Head of department, Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

Analysis of lubricating characteristics of gear pair with 18:00 non-newtonian fluids under high shear rate condition

- A new rheology model in high shear rate presented by experiments in this paper
- Analysis of lubricating characteristics for gear pair based on different rheological models

Ph.D. Xin Zhao, Student, Professor Yuan Shi-Hua, Associate Professor, Chao Wei, Transmission School of Mechanical Engineering, Beijing Institute of Technology, China

Proposal of a face gear which generates virtual high mesh frequency by addition of grooves on the tooth

- · Proposal of a new method of tooth flank modification which increase a mesh frequency by several grooves on the tooth flank of a face gear as an illusion of high mesh frequency
- Investigation of the effect by these grooves using vibration simulator and sample face gears

Tetsuo Inoue, Department Manager, Department of Reel Development/Fishing Operations Division Shimano Inc., Osaka, Prof. Dr. Eng. Syuhei Kurokawa, Faculty of Engineering, Kyushu University Fukuoka, Japan

The electronic control anti-backlash transmission based on variable tooth thickness gear

- · Design of the electronic control anti-backlash for the gear transmission
- Experiment of the anti-backlash technology

Li Yu, PhD Candidate, Guangjian Wang, Associate Professor/PhD, Liangliang He, Master Candidate, The State Key Laboratory of Mechanical Transmission, Chongqing University, China

Lecture Room C SIMULATION

Dr.-Ing. Uwe Keller, Daimler AG, Germany / **Prof.** Ahmet Kahraman, The Ohio State University, USA

FE-based design method for pressure optimized profile corrections

- FE-based method for the evaluation of the influence of the profile modifications on tooth flank pressure
- New approach for the evaluation of tip relief design M.Sc. Philip Konowalczyk, Analysis and Testing of Tooth Flank Load Capacity, Research Group Gear Testing, Prof. Dr.-Ing. Christian Brecher, Full Professor, Chair of Machine Tools, Dipl.-Wirt.-Ing. Christoph Löpenhaus, Chief Engineer Gear Department, Laboratory for Machine Tools and Production Engineering (WZL), RWTH Aachen University, Germany

Transmission error based simulations of the dynamic response of geared systems

- Formulation of mesh excitations by transmission error and mesh stiffness functions
- Influence of spacing errors on spur and helical gear

Nina Sainte-Marie, Vibro-acoustic engineer, Dynamics, Vibrations and Internal Noise department, Airbus Helicopters SAS, Marignane, Prof. Dr. Ing. Philippe Velex, Full Professor, LaMCoS, INSA – Institut National des Sciences Appliquées de Lyon, Villeurbanne Cédex, France

A method to optimize the running behavior of planetary gear stages based on a dynamic approach and the

Developing a method to optimize the running behavior Dipl.-Ing. Daniel Piel, Calculation and Analysis of Planetary Gears, Research Group Gear Design and Manufacturing Simulation, Prof. Dr.-Ing. Christian Brecher, Chair of Machine Tools, Dipl. Wirt.-Ing. Christoph Löpenhaus, Chief Engineer Gear Department, Laboratory for Machine Tools and Production Engineering (WZL), RWTH Aachen University, Germany

A complete parameter study approach to designing differential bevel gears

- Calculation method combining fast multi-parametric variants calculation together with stress prediction for bevel gear forging specific geometries

FE-based tooth contact analysis Analyzing the running behavior of planetary gear stages

P-12 Numerical analysis of the

Faculty for Mechanical Engineering, University of Ljubljana, Slovenia

Performance optimization of differential bevel gears

Dr.-Ing. Andreas C. Hohle, Programme Engineering Manager, GKN Driveline International GmbH, Lohmar, Germany, Dipl.-Ing. Jürg Langhart, Technical Sales, KISSsoft AG, Bubikon, Switzerland

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Influence of casing stiffness in gearbox design

Dipl.-Ing. Jürg Langhart, Sales, KISSsoft AG, Bubikon, Switzerland

Challenges in 5-axis milling of Dr.-Ing. Rafael Bieker, General Manager,

GIFmbH & Co. KG, Dortmund, Germany

P-6

Traction calculation in toroidal traction drives including elastic

Prof. Dr.-Ing. Gerhard Poll, Director, Institute for Machine Design and Tribology, Leibniz University Hannover, Germany

System design of parallel hybrid transmission with electric torque

Dr. Zengxiong Peng, Predictor, School of Mechanical Engineering, Beijing Institute of Technology, China

Design of bevel gear frictional damper of gas turbine engine drives with optimal parameters

Egor Kozharinov, Engineer, Strength of aviation drives. Central Institute of Aviation Motors, Moscow, Russia

Research and bench test for the dynamic power control strategy of the two-mode Electro-mechanical Variable Transmission (EVT) system Dr. Eng. Weida Wang, Associate

Professor, School of Mechanical Engineering, Beijing Institute of Technology, China

P-10

Cost reduction and weight optimization solutions for **Powertrain Components** Dipl.-Ing. (FH), IWE Hakan Kendirci, Industry Manager Automotive Powertrain, TRUMPF Laser- und Systemtechnik GmbH, Ditzingen, Germany

P-11

Influence of load distribution in ball bearings with defects on the dynamic behavior of gear transmissions systems

Dr.Sci. Ivana Atanasovska, Associate Research Professor, Innovation center, Faculty of mechanical engineering, University of Belgrade, Serbia

production and operation loading conditions of polymer S-type gears Borut Černe (mag. ing. stroj), Researcher, LECAD Group Laboratory, Chair for Design and Transport systems,

P-13

Gear transmission error measurement: application to an all-electric vehicle gearbox

Dr. Eng. Antonio Palermo, Research Engineer, Digital Factory Division -Simulation and Test Solutions, SIEMENS Industry Software NV, Leuven, Belgium

Experimental study of shot peening influence on the surface, accuracy and vibrational behavior of shaved spur gears Technical Expert Hossein Mohassel,

Manufacturer of Gearbox and Steering

System, Gear Research Center, Charkheshgar Co. (under the license of ZF

Germany), Tabriz, Iran

Electrically insulating coatings for rolling bearings as an application example for the functionalization of bearings by thermal spray technology

Dr. Sven Hartmann, Technical Director, obz innovation gmbh, Bad Krozingen, Germany



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WEDNESDAY, OCTOBER 7TH, 2015, 3RD CONFERENCE DAY

Lecture Room A

LUBRICATION

Prof. Dr.-Ing. Peter Tenberge, Ruhr-University Bochum, Germany / Prof. Ray Snidle, Cardiff University, United Kingdom

A study on the characteristics of dynamic load for involute gear in heavy duty transmission considering oil film lubrication effect

- Dynamic load distribution in various heavy load conditions and various parameters
- Effect of dynamic load on the lubrication characteristics

Ph.D. Shiyang Hou, Student, Professor Jibin Hu, Vice Dean of School of Mechanical Engineering, Wei Wu, Associate Professor, Beijing Institute of Technology, Beijing, China

09:00 New approval process for dynamic tightness tests of gear units - Practical qualifications based on increased customer requirements & optimized lubricant properties

- · New test conditions for practical evaluating of dynamic gearbox tightness
- Test results of the new SEW test in comparison with tests by state of technology

Dr.-Ing. Jörg Hermes, Head of Development, Standard Gear Units, Dipl.-Ing. (BA) Alexander Huettinger, Engineering Engineer, SEW-Eurodrive GmbH & Co. KG, Bruchsal, Erich Prem, Product development Industry, Freudenberg Sealing Technologies GmbH & Co. KG, Weinheim, Germany

Analysing tribological stresses of gear tooth contacts: The distribution of the specific dissipated friction power along the line of contact

- Combined gear tooth meshing and micro contact simulation
- Highly localized character of tribological stresses

Dipl.-Ing. Daniel Stickel, Research Assistant, Material Science and Engineering, University of Duisburg and Essen, Duisburg, Prof. Dr.-Ing. Peter Tenberge, Full Professor, M.Sc. Christoph Lohmann, Research Assistant, Chair of Industrial and Automotive Drivetrains, Mechanical Engineering, Ruhr-University Bochum, Germany

10:00 Simulating the wear behaviour of worm gears with local

- · Experimental investigations on the running-in process of worm gears with local contact pattern
- Local simulation of the wear behavior of worm gears

Dipl.-Ing. Werner Sigmund, Team leader worm gears, Gear Research Centre, Dr.-Ing. Johann-Paul Stemplinger, Department leader, Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

Coffee break and visit to the exhibition and poster presentations

First Section 08:30-10:30

Lecture Room B **HEAT**

Prof. Dr. Alfred J. H. Schoo, Westfälische Hochschule Gelsenkirchen Bocholt Recklinghausen, Germany / Prof. Ing. Carlo Gorla, Politecnico di Milano, Italy

New analysis on the heat balance of industrial gearboxes - optimized calculation-method of a gearbox manufacturer

- New examination results on the accuracy of existing calculation methods for calculating the heat balance of industrial
- Improved calculation of the heat balance of industrial gearboxes

Dipl.-Ing. Jan Bendzulla, Calculation Engineer, Dr.-Ing. Bernhard Bouché, Technical Director, Dr.-Ing. Reiko Thiele, Head of Calculation Department, Getriebebau NORD GmbH & Co. KG, Bargteheide, Germany

Prediction of heat generation in meshing of HRC gears

- Prediction of heat generation in gear mesh using FEM
- Influence of the coefficient of friction in meshing zone of HCR gears

Dr.-Ing. Aleksandar Miltenovic, Research assistant, Ing. Milan Banic, teaching & research assistant, Prof. Dr.-Ing. Vojislav Miltenovic, Faculty of Mechanical Engineering, University of Nis,

Lecture Room C

SURFACE

Dr. Ulrich Knödel, GETRAG Getriebe- und Zahnradfabrik Hermann Hagenmeyer GmbH & Cie KG, Germany / Prof. Dr.-Ing. Athanassios Mihailidis, Aristotle University of Thessaloniki, Greece

Elimination of shot-peening in gas carburized components through innovative steel design

- Changing the residual stress state on the surface from tensile to compressive to improve bending fatigue strength
- Applying an alloying strategy that enable a surface free of intergranular oxidation and non-martensitic structure to improve bending fatigue strength

M.Sci Patrik Ölund, Head of Group R&D, Ovako AB, Hofors, M.Sci Hans Hansson, Technical Director, Swepart Transmission AB, Liatorp, M.Sci Mats Wennmo, Senior Technical Manager, Gear Milling Solutions, Sandvik Coromant, Sandviken, Sweden

Studies for the load capacity of nitrocarburized gears

- · Flank and tooth root load capacity of nitrocarburized gears
- Damage progress of the white layer

M.Sc. Peter Elkenkamp, Testing Engineer, Dr.-Ing. Norbert Kurz, Manager, Gear Laboratory, ZF Friedrichshafen AG, Germany

Thermal behaviour of a high-speed gear unit

- Analyse of the amount of power losses and of physical phenomena with a thermal model of a high-speed gear unit
- Dissipation sources like hydrodynamic bearings, jet lubrication, windage effects, friction and fluid trapping between teeth are taken into account

Prof. Dr. Eng. Christophe Changenet, Head of Research, ECAM, Lyon, Prof. Dr. Eng Fabrice Ville, Research Suprvisor, Prof. Dr. Ing. Philippe Velex, Full Professor, LaMCoS, INSA – Institut National des Sciences Appliquées de Lyon, Villeurbanne Cédex, France

New prospects for oil flow simulation in rotating spur-

- Computational fluid dynamics (CFD) simulation of an intermeshing gear-system
- Multiphase simulation of gear lubrication

Dr. rer. nat. Christine Klier, CFD engineer, Dipl.-Ing. Kathleen Stock, Branch Manager Munich, CFD Schuck Ingenieurgesellschaft mbH, Munich, Dipl.-Ing. Ludwig Berger, Branch Manager Heidenheim, CFD Schuck Ingenieurgesellschaft mbH, Heidenheim, Germany

Tribological characterization of WC/C coated gears

- · Interpretation of WC/C coated gears wear behavior
- Lubrication of WC/C coated gears

Dr. Boris Kržan, Researcher, Prof. Mitjan Kalin, Head of department, Laboratory for Tribology and Interface Nanotechnology, Faculty of Mechanical Engineering, University of Ljubljana, Ljubljana, Slovenia

Stress Distribution over gear teeth after grinding, running-in and efficiency testing

- Surface stresses generated by grinding were fairly uniform on one side of the gear tooth, while the other side there were stress gradients from tip to dedendum and in axial direction
- The compressive stresses were increased by running-in but less so by the following efficiency testing

M.Sc. Dinesh Mallipeddi, PhD student, Dr. Mats Norell, Senior Lecturer, Prof. Lars Nyborg, Head, Materials and Manufacturing Technology, Chalmers University of Technology, Göteborg, Sweden

Second Section 11:15-13:15

Lecture Room B

EFFICIENCY

Prof. Dr.-Ing Karsten Stahl, Technische Universität

München, Germany / Prof. Dr. Ing. Philippe Velex,

INSA – Institut National des Sciences Appliquées

de Lyon, France

Combination of durability tests and efficiency measure-

Dipl-Ing. Robert Voigt, Team Leader, Dipl.-Ing. Tim Willers,

Department Manager Powertrain Testing, GIF-Gesellschaft für

Better statistical coverage of efficiency measurement results

Automated efficiency measurements of vehicle

by a higher number of measurement points

gearboxes on durability test benches

Industrieforschung mbH, Alsdorf, Germany

ments on one test bench

Lecture Room A

FATIGUE Prof. (TUM emeritus of excellence) Dr.-Ing. Bernd-

Robert Höhn, Technische Universität München, Germany / Prof. Dr.-Ing. Aizoh Kubo, Research Institute for Applied Sciences, Japan

11:15 Tooth flank fracture – Research, standardization and practical experience

- Research activities for tooth flank fracture and the international standardization Validation of the approach in ISO DTR 19042 with practical

Dr.-Ing. Michael Heider, Calculation engineer, Dr.-Ing. Burkhard Pinnekamp, Head of Division Central Gear Technology, Renk AG, Augsburg

Influence of macro and micro geometry on tooth flank fracture

- General concept of new ISO standard for calculation of flank fracture safety
- Influence of gear geometry on the calculation results Dr. rer. nat. Stefan Beermann, CEO, KISSsoft AG, Bubikon, Switzerland

Simulation of initiation and increasing of fatigue

M.Sc. Christoph Lohmann, Member of research staff, M.Sc. Tim

Voßschmidt, Graduate assistant, Prof. Dr.-Ing. Peter Tenberge,

Full Professor, Chair of Industrial and Automotive Drivetrains,

Department of Mechanical Engineering, Ruhr-University

· Analysis and simulation of gear fatigue failure (like micropitting, pitting) on tooth flanks

failure on tooth flanks

Bochum, Germany

Simulation of a Wöhler Curve

- Integrated determination of power losses in gear drive trains on system level
- rate calculation of thermal rating

INSA Lyon Thomas Panéro, Development/Support, KISSsoft AG, Bubikon, Switzerland

Enhanced gear efficiency calculation including contact analysis results and drive cycle consideration

- Modification and optimization of parameters for most accu-
- Dipl.-Ing. Jürg Langhart, Technical Sales, Mechanical Engineer

High torque, torsional stiff and precise – the Galaxy-

- Introduction of a new gearbox kinematic surface tooth contact instead of a line tooth contact
- Optimization of load distribution by adaptive teeth MEng. Tobias Burger, Head of Engineering Galaxie Drive Systems, Dr.-Ing. Thomas Wimmer, Head of Mechatronic Lab, Dipl.-Ing. Heiko Schreiber, Development Engineer, WITTENSTEIN AG. Igersheim, Germany

Lecture Room C

SURFACE

Dr.-Ing. Bernhard Bouché, Getriebebau NORD GmbH & Co. KG, Germany / Dr. Michel Octrue, CETIM (Technical Center for Mechanical Engineering Industries), France

HiPerComp: high performance materials for gears

- Gear load carrying capacity of improved materials
- Different types of mechanisms to increase strength and damage tolerance were considered

Dipl.-Ing. Carolin Wickborn, Research Associate, Dr.-Ing. Thomas Tobie, Head of department, Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

New case hardening processes for highly stressed gears

- · Thermo-chemical heat treatment of gear wheels
- Stabilized retained carbon-nitrogen-austenite

Dr.-Ing. Matthias Steinbacher, Deputy head of department heat treatment, Prof. Dr.-Ing. habil. F. Hoffmann, head of department heat treatment, Prof. Dr.-Ing. Hans-Werner Zoch, Director, Foundation Institute for Material Science Bremen, Germany

A gear contact model to analyze the dynamics of transmissions with lightweight, flexible gears

- Efficient gear contact modelling accounting for true gear geometry and material
- High-fidelity gear loads prediction for lightweight gears **Dr.-Ing Gert Heirman,** Sr. research engineer, Dr.-Ing Alessandro Toso, Sr. project leader RTD, Siemens Industry Software NV, Leuven, Ing. Niccoló Cappellini, Research engineer, Department of Mechanical Engineering, University of Leuven (KU Leuven), Leuven, Belgium

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12:45 A comparative study of the tooth flank fracture in cylindrical gears

- · Risk assessment of the tooth flank fracture on the cylindrical gears
- · Parametric study: influence of geometrical parameters and heat-treatment characteristics

Dr. Dhafer Ghribi, Engineer, Dr. Michel Octrue, Senior Gear Consultant, CETIM: Technical Center for Mechanical Engineering Industries, Senlis, Dr. Philippe Sainsot, Professor, LaMCoS, INSA Lyon-Université de Lyon, France

13:15 Closing remarks

13:30

Closing remarks

drives

Worm gear drives with high efficiency

· Calculation and improvement of the efficiency of worm gear

· Optimization of the tribological behaviour of worm gear

Balázs Magyar, Prof. Dr.-Ing. Bernd Sauer, Full Professor, Vice

and Transmissions, Department of Mechanical and Process

Engineering, University of Kaiserslautern, Germany

Dean and Head of MEGT – Institute of Machine Elements, Gears,

Dipl.-Ing. Manuel Oehler, research associate, Jun. Prof. Dr.-Ing.

Investigations on tooth root bending strength of case hardened and shot-peened gears

- Bending strength of aerospace gears
- · Influence of ultrasonic shot peening

Dr. Edoardo Conrado, PhD, Assistant Professor, Department of Mechanical Engineering, Politecnico di Milano, Milano, Eng. Sergio Sartori, Gears Design Specialist, Transmission System Design & Development, AgustaWestland S.P.A., Cascina Costa di Samarate (Varese), Italy

Closing remarks

Awarding of the best paper for junior engineers by the vice president Prof. Dr.-Ing Karsten Stahl in the main hall

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INTERNATIONAL CONFERENCE ON **GEARS PRODUCTION 2015**

PRESIDENCY

Prof. Dr.-Ing. Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

Prof. Dr.-Ing. Christian Brecher, Full Professor, Chair of Machine Tools, Laboratory for Machine Tools and Production Engineering (WZL), RWTH Aachen, Germany

Prof. Dr.-Ing. Dr.-Ing. E.h. Dr. h.c. Dr. h.c. Fritz Klocke, Full Professor, Chair of Manufacturing Technology, Laboratory for Machine Tools and Production Engineering (WZL), RWTH Aachen,

EXTRACT FROM THE PROGRAMME

Gear Data Exchange (GDE) – Basic for the Industry 4.0

Dr.-Ing. Herman Yakaria, Corporate Research and Development, Gear Development/ Gear Manufacturing, Simulation, ZF Friedrichshafen AG, Germany

Manufacturing Method of Large-Sized Cylindrical Worm Gear Set with Neiman Profile Using Multi-Axis Control and Multi-Tasking Machine Tool

Dr. Eng. Kazumasa Kawasaki, Associate Professor, Institute for Research Collaboration and Promotion, Niigata University, Niigata, Japan

Influence of the tool geometry on properties of surface densified PM gears M.Sc. Tim Frech, Research Assistant, Chair of Manufacturing Technology, Laboratory for Machine Tools and Production Engineering (WZL), RWTH Aachen, Germany

New macro-and micro-geometries of generated ground gears

Dipl.-Phys. Robert Würfel, Technical Mathematics, Development and Design Gear Cutting Machines, Liebherr-Verzahntechnik GmbH, Kempten, Germany

Study on the continuous generating grinding method of gear shaper cutters with cone

Dr. Guolong Li, Professor/Mechanical, Department of Mechanical Engineering, The State Key Laboratory of Mechanical Transmission, Chongqing University, China

Manufacturing of High Quality Miniature Gears by Wire Electric-Discharge

Dr./Ph.D.-Mechanical Eng. Kapil Gupta, Postdoctoral Research Fellow, Department of Mechanical and Industrial Engineering Science, University of Johannesburg, South Africa

5-Axis milling and properties of spherical conjugated bevel gears

Dipl.-Ing. Jean-André Meis, Development Engineer, Process Industries & Drives, Mechanical Drives, Research & Development 1, Siemens AG, Bocholt, Germany

Integrated Closed Loop in 5-Axis CnC Gear Manufacturing

Ing.-Ph.Dr. Claude Gosslin, President, Involute Simulation Softwares Inc., Quebec, Canada

Measurement of microgears in a production environment – an interaction of μN and

M.A. (Oxon), M.B.A. Christopher Morcom, President/CEO, Tool MT, Gießen, Germany

Waviness analysis in the serial production of cylindrical gears

Dipl.-Ing. Frank Descher, Metrology Specialist, Central Manufacturing Engineering, GETRAG Getriebe- und Zahnradfabrik Hermann Hagenmeyer GmbH & Cie KG, Untergruppenbach,

Further details and the final programme can be found here: www.vdi.de/gearsproduction

INTERNATIONAL CONFERENCE ON HIGH PERFORMANCE **PLASTIC GEARS 2015**

PRESIDENCY

Prof. Dr.-Ing Karsten Stahl, Full Professor, Institute of Machine Elements, Director, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

Prof. Dr.-Ing. Dietmar Drummer, University Professor, Institute of Polymer Technology, Friedrich-Alexander Universität, Erlangen, Germany

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Dr.-Ing. Ulrich Kissling, President, KISSsoft AG, Hombrechtikon, Switzerland

Dipl.-Ing. Michael Bauser, Managing Partner, Werner Bauser GmbH, Wehingen, Germany

EXTRACT FROM THE PROGRAMME

Maximum shear stress of composite gears: Analytic model and experimental study Ph.D. Jiaxing Zhan, School of Aerospace, Mechanical & Manufacturing Engineering, RMIT University, Melbourne, Australia

Wear on gears: Prediction of the worn tooth form and the consequences on load capacity and NVH behavior during wear progression

Dr.-Ing. Ulrich Kissling, President, KISSsoft AG, Hombrechtikon, Switzerland

The Effect of tooth flank geometry on the lifetime of injection moulded polymers Prof. Dr. Eng. Jože Duhovnik, Full Professor, Head of LECAD Group Laboratory, Chair for Design and Transport systems, Faculty for Mechanical Engineering, University of Ljubljana, Slovenia

Thermoplastic Materials for Gears: Status, Future Trends and Solutions

Dr. Domenico La Camera, Staff Scientist, Material Science, Innovative Plastics, Sabic BV, Bergen op Zoom, The Netherlands

Vibration and Damping - Characteristics of Steel Polymer-Compound-Gears evaluated on a Back-to-Back Test Rig

Dipl.-Ing. (FH) Christoph Nitsch, Gear Research Centre (FZG), Technische Universität München (TUM), Garching, Germany

Plastic materials in automotive gears – tailored solutions for requirements of today and future needs

Dr.-Ing. Reimo Nickel, Application Development Manager - Automotive, DSM Engineering Plastics Research & Technology B.V., Geleen, The Netherlands

Injection-molded-plastic-crossed-helical-gears filled with carbon powder made from

Dr.-Eng. Takayoshi Itagaki, Associate Professor, Department of Mechanical Engineering, National Institute of Technology, Kisarazu College, Japan

Integrative simulation approach for an optimized design and dimension of short-fiberreinforced plastic gears

Dr.-Ing. Jan-Martin Kaiser, Research and Development Engineer, Design of Plastic Components, Robert Bosch GmbH, Renningen, Germany

Further details and the final programme can be found here: www.vdi.de/plasticgears

VENUE

The International Conference on Gears will take place in Munich, Technische Universität München (TUM), Garching, Germany, from Monday 5th to Wednesday 7th October, 2015



Gear Research Centre

(Forschungsstelle für Zahnräder und Getriebebau)

Technische Universität München (TUM)

Institute of Machine Elements

Boltzmannstraße 15 85748 Garching Germany Phone: +49 89 289 15 807 Fax: +49 89 289 15 808 Email: fzg@fzg.mw.tum.de www.fzg.mw.tum.de

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- every urban rail (S-Bahn/S1-S8) direction Marienplatz (City-Center)/ Ostbahnhof to Marienplatz (City-Center) – 2nd stop
- underground U6 direction Garching-Forschungszentrum to final destination (Garching-Forschungszentrum)

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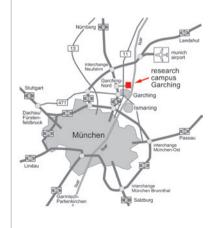
- urban rail (S-Bahn) S1 direction Ostbahnhof to Neufahrn - 2nd stop
- regional bus 690 direction Garching-Forschungszentrum to Garching-Forschungszentrum – 9th stop

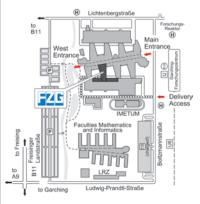
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6 sections on multi-journey ticket (stripe ticket).

The web-site www.mvv-muenchen.de offers a direct query for connections. menu items "journey planner"/"timetable information" – recommend on journeys from Munich airport

- highway A9, exit Garching-Nord proceeding direction Forschungs-Institute
- free park available between B11 (major road) and faculty buildings P+R car park near underground station is charged







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International Conference on Gears 2015

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Technische Universität München (TUM), Garching, Germany

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- Exchange of knowledge in five simultaneous tracks with more than 130 speakers
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